



Remplir le blanc pour résoudre chaque problème.

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|------------------|------------------|------------------|------------------|
| _____ + 44 = 50 | 18 + _____ = 20 | _____ + 62 = 70 | 69 + _____ = 70 |
| _____ + 19 = 20 | 14 + _____ = 20 | _____ + 99 = 100 | 22 + _____ = 30 |
| _____ + 77 = 80 | 42 + _____ = 50 | _____ + 53 = 60 | 13 + _____ = 20 |
| _____ + 96 = 100 | 48 + _____ = 50 | _____ + 39 = 40 | 88 + _____ = 90 |
| _____ + 85 = 90 | 46 + _____ = 50 | _____ + 93 = 100 | 98 + _____ = 100 |
| _____ + 15 = 20 | 4 + _____ = 10 | _____ + 27 = 30 | 97 + _____ = 100 |
| _____ + 67 = 70 | 2 + _____ = 10 | _____ + 94 = 100 | 92 + _____ = 100 |
| _____ + 81 = 90 | 3 + _____ = 10 | _____ + 73 = 80 | 74 + _____ = 80 |
| _____ + 76 = 80 | 17 + _____ = 20 | _____ + 57 = 60 | 32 + _____ = 40 |
| _____ + 91 = 100 | 49 + _____ = 50 | _____ + 83 = 90 | 45 + _____ = 50 |
| _____ + 89 = 90 | 23 + _____ = 30 | _____ + 36 = 40 | 34 + _____ = 40 |
| _____ + 58 = 60 | 38 + _____ = 40 | _____ + 78 = 80 | 71 + _____ = 80 |
| _____ + 72 = 80 | 51 + _____ = 60 | _____ + 17 = 20 | 86 + _____ = 90 |
| _____ + 25 = 30 | 43 + _____ = 50 | _____ + 14 = 20 | 2 + _____ = 10 |
| _____ + 76 = 80 | 57 + _____ = 60 | _____ + 23 = 30 | 45 + _____ = 50 |
| _____ + 26 = 30 | 94 + _____ = 100 | _____ + 52 = 60 | 46 + _____ = 50 |
| _____ + 29 = 30 | 93 + _____ = 100 | _____ + 96 = 100 | 63 + _____ = 70 |
| _____ + 81 = 90 | 6 + _____ = 10 | _____ + 39 = 40 | 55 + _____ = 60 |
| _____ + 48 = 50 | 53 + _____ = 60 | _____ + 85 = 90 | 87 + _____ = 90 |
| _____ + 9 = 10 | 35 + _____ = 40 | _____ + 7 = 10 | 99 + _____ = 100 |
| _____ + 65 = 70 | 28 + _____ = 30 | _____ + 89 = 90 | 73 + _____ = 80 |
| _____ + 34 = 40 | 69 + _____ = 70 | _____ + 11 = 20 | 92 + _____ = 100 |
| _____ + 71 = 80 | 68 + _____ = 70 | _____ + 82 = 90 | 18 + _____ = 20 |
| _____ + 38 = 40 | 16 + _____ = 20 | _____ + 42 = 50 | 21 + _____ = 30 |
| _____ + 19 = 20 | 72 + _____ = 80 | _____ + 95 = 100 | 84 + _____ = 90 |



Remplir le blanc pour résoudre chaque problème.

$\underline{6} + 44 = 50$

$18 + \underline{2} = 20$

$\underline{8} + 62 = 70$

$69 + \underline{1} = 70$

$\underline{1} + 19 = 20$

$14 + \underline{6} = 20$

$\underline{1} + 99 = 100$

$22 + \underline{8} = 30$

$\underline{3} + 77 = 80$

$42 + \underline{8} = 50$

$\underline{7} + 53 = 60$

$13 + \underline{7} = 20$

$\underline{4} + 96 = 100$

$48 + \underline{2} = 50$

$\underline{1} + 39 = 40$

$88 + \underline{2} = 90$

$\underline{5} + 85 = 90$

$46 + \underline{4} = 50$

$\underline{7} + 93 = 100$

$98 + \underline{2} = 100$

$\underline{5} + 15 = 20$

$4 + \underline{6} = 10$

$\underline{3} + 27 = 30$

$97 + \underline{3} = 100$

$\underline{3} + 67 = 70$

$2 + \underline{8} = 10$

$\underline{6} + 94 = 100$

$92 + \underline{8} = 100$

$\underline{9} + 81 = 90$

$3 + \underline{7} = 10$

$\underline{7} + 73 = 80$

$74 + \underline{6} = 80$

$\underline{4} + 76 = 80$

$17 + \underline{3} = 20$

$\underline{3} + 57 = 60$

$32 + \underline{8} = 40$

$\underline{9} + 91 = 100$

$49 + \underline{1} = 50$

$\underline{7} + 83 = 90$

$45 + \underline{5} = 50$

$\underline{1} + 89 = 90$

$23 + \underline{7} = 30$

$\underline{4} + 36 = 40$

$34 + \underline{6} = 40$

$\underline{2} + 58 = 60$

$38 + \underline{2} = 40$

$\underline{2} + 78 = 80$

$71 + \underline{9} = 80$

$\underline{8} + 72 = 80$

$51 + \underline{9} = 60$

$\underline{3} + 17 = 20$

$86 + \underline{4} = 90$

$\underline{5} + 25 = 30$

$43 + \underline{7} = 50$

$\underline{6} + 14 = 20$

$2 + \underline{8} = 10$

$\underline{4} + 76 = 80$

$57 + \underline{3} = 60$

$\underline{7} + 23 = 30$

$45 + \underline{5} = 50$

$\underline{4} + 26 = 30$

$94 + \underline{6} = 100$

$\underline{8} + 52 = 60$

$46 + \underline{4} = 50$

$\underline{1} + 29 = 30$

$93 + \underline{7} = 100$

$\underline{4} + 96 = 100$

$63 + \underline{7} = 70$

$\underline{9} + 81 = 90$

$6 + \underline{4} = 10$

$\underline{1} + 39 = 40$

$55 + \underline{5} = 60$

$\underline{2} + 48 = 50$

$53 + \underline{7} = 60$

$\underline{5} + 85 = 90$

$87 + \underline{3} = 90$

$\underline{1} + 9 = 10$

$35 + \underline{5} = 40$

$\underline{3} + 7 = 10$

$99 + \underline{1} = 100$

$\underline{5} + 65 = 70$

$28 + \underline{2} = 30$

$\underline{1} + 89 = 90$

$73 + \underline{7} = 80$

$\underline{6} + 34 = 40$

$69 + \underline{1} = 70$

$\underline{9} + 11 = 20$

$92 + \underline{8} = 100$

$\underline{9} + 71 = 80$

$68 + \underline{2} = 70$

$\underline{8} + 82 = 90$

$18 + \underline{2} = 20$

$\underline{2} + 38 = 40$

$16 + \underline{4} = 20$

$\underline{8} + 42 = 50$

$21 + \underline{9} = 30$

$\underline{1} + 19 = 20$

$72 + \underline{8} = 80$

$\underline{5} + 95 = 100$

$84 + \underline{6} = 90$