



Remplir le blanc pour résoudre chaque problème.

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|------------------|-----------------|------------------|------------------|
| _____ + 52 = 60 | 54 + _____ = 60 | _____ + 62 = 70 | 92 + _____ = 100 |
| _____ + 44 = 50 | 35 + _____ = 40 | _____ + 91 = 100 | 36 + _____ = 40 |
| _____ + 84 = 90 | 83 + _____ = 90 | _____ + 56 = 60 | 48 + _____ = 50 |
| _____ + 16 = 20 | 55 + _____ = 60 | _____ + 61 = 70 | 38 + _____ = 40 |
| _____ + 41 = 50 | 4 + _____ = 10 | _____ + 58 = 60 | 12 + _____ = 20 |
| _____ + 68 = 70 | 76 + _____ = 80 | _____ + 69 = 70 | 6 + _____ = 10 |
| _____ + 79 = 80 | 88 + _____ = 90 | _____ + 49 = 50 | 28 + _____ = 30 |
| _____ + 99 = 100 | 15 + _____ = 20 | _____ + 75 = 80 | 11 + _____ = 20 |
| _____ + 53 = 60 | 42 + _____ = 50 | _____ + 17 = 20 | 39 + _____ = 40 |
| _____ + 32 = 40 | 47 + _____ = 50 | _____ + 97 = 100 | 89 + _____ = 90 |
| _____ + 81 = 90 | 51 + _____ = 60 | _____ + 74 = 80 | 66 + _____ = 70 |
| _____ + 67 = 70 | 2 + _____ = 10 | _____ + 1 = 10 | 7 + _____ = 10 |
| _____ + 43 = 50 | 22 + _____ = 30 | _____ + 14 = 20 | 67 + _____ = 70 |
| _____ + 12 = 20 | 11 + _____ = 20 | _____ + 17 = 20 | 37 + _____ = 40 |
| _____ + 96 = 100 | 36 + _____ = 40 | _____ + 76 = 80 | 49 + _____ = 50 |
| _____ + 5 = 10 | 89 + _____ = 90 | _____ + 85 = 90 | 7 + _____ = 10 |
| _____ + 29 = 30 | 75 + _____ = 80 | _____ + 82 = 90 | 26 + _____ = 30 |
| _____ + 78 = 80 | 66 + _____ = 70 | _____ + 1 = 10 | 86 + _____ = 90 |
| _____ + 23 = 30 | 9 + _____ = 10 | _____ + 68 = 70 | 99 + _____ = 100 |
| _____ + 57 = 60 | 72 + _____ = 80 | _____ + 15 = 20 | 74 + _____ = 80 |
| _____ + 95 = 100 | 31 + _____ = 40 | _____ + 18 = 20 | 22 + _____ = 30 |
| _____ + 73 = 80 | 41 + _____ = 50 | _____ + 97 = 100 | 77 + _____ = 80 |
| _____ + 65 = 70 | 53 + _____ = 60 | _____ + 98 = 100 | 69 + _____ = 70 |
| _____ + 28 = 30 | 56 + _____ = 60 | _____ + 45 = 50 | 43 + _____ = 50 |
| _____ + 55 = 60 | 35 + _____ = 40 | _____ + 48 = 50 | 46 + _____ = 50 |



Remplir le blanc pour résoudre chaque problème.

$8 + 52 = 60$

$54 + 6 = 60$

$8 + 62 = 70$

$92 + 8 = 100$

$6 + 44 = 50$

$35 + 5 = 40$

$9 + 91 = 100$

$36 + 4 = 40$

$6 + 84 = 90$

$83 + 7 = 90$

$4 + 56 = 60$

$48 + 2 = 50$

$4 + 16 = 20$

$55 + 5 = 60$

$9 + 61 = 70$

$38 + 2 = 40$

$9 + 41 = 50$

$4 + 6 = 10$

$2 + 58 = 60$

$12 + 8 = 20$

$2 + 68 = 70$

$76 + 4 = 80$

$1 + 69 = 70$

$6 + 4 = 10$

$1 + 79 = 80$

$88 + 2 = 90$

$1 + 49 = 50$

$28 + 2 = 30$

$1 + 99 = 100$

$15 + 5 = 20$

$5 + 75 = 80$

$11 + 9 = 20$

$7 + 53 = 60$

$42 + 8 = 50$

$3 + 17 = 20$

$39 + 1 = 40$

$8 + 32 = 40$

$47 + 3 = 50$

$3 + 97 = 100$

$89 + 1 = 90$

$9 + 81 = 90$

$51 + 9 = 60$

$6 + 74 = 80$

$66 + 4 = 70$

$3 + 67 = 70$

$2 + 8 = 10$

$9 + 1 = 10$

$7 + 3 = 10$

$7 + 43 = 50$

$22 + 8 = 30$

$6 + 14 = 20$

$67 + 3 = 70$

$8 + 12 = 20$

$11 + 9 = 20$

$3 + 17 = 20$

$37 + 3 = 40$

$4 + 96 = 100$

$36 + 4 = 40$

$4 + 76 = 80$

$49 + 1 = 50$

$5 + 5 = 10$

$89 + 1 = 90$

$5 + 85 = 90$

$7 + 3 = 10$

$1 + 29 = 30$

$75 + 5 = 80$

$8 + 82 = 90$

$26 + 4 = 30$

$2 + 78 = 80$

$66 + 4 = 70$

$9 + 1 = 10$

$86 + 4 = 90$

$7 + 23 = 30$

$9 + 1 = 10$

$2 + 68 = 70$

$99 + 1 = 100$

$3 + 57 = 60$

$72 + 8 = 80$

$5 + 15 = 20$

$74 + 6 = 80$

$5 + 95 = 100$

$31 + 9 = 40$

$2 + 18 = 20$

$22 + 8 = 30$

$7 + 73 = 80$

$41 + 9 = 50$

$3 + 97 = 100$

$77 + 3 = 80$

$5 + 65 = 70$

$53 + 7 = 60$

$2 + 98 = 100$

$69 + 1 = 70$

$2 + 28 = 30$

$56 + 4 = 60$

$5 + 45 = 50$

$43 + 7 = 50$

$5 + 55 = 60$

$35 + 5 = 40$

$2 + 48 = 50$

$46 + 4 = 50$