



Remplir le blanc pour résoudre chaque problème.

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|------------------|-----------------|------------------|------------------|
| _____ + 52 = 60 | 54 + _____ = 60 | _____ + 62 = 70 | 92 + _____ = 100 |
| _____ + 44 = 50 | 35 + _____ = 40 | _____ + 91 = 100 | 36 + _____ = 40 |
| _____ + 84 = 90 | 83 + _____ = 90 | _____ + 56 = 60 | 48 + _____ = 50 |
| _____ + 16 = 20 | 55 + _____ = 60 | _____ + 61 = 70 | 38 + _____ = 40 |
| _____ + 41 = 50 | 4 + _____ = 10 | _____ + 58 = 60 | 12 + _____ = 20 |
| _____ + 68 = 70 | 76 + _____ = 80 | _____ + 69 = 70 | 6 + _____ = 10 |
| _____ + 79 = 80 | 88 + _____ = 90 | _____ + 49 = 50 | 28 + _____ = 30 |
| _____ + 99 = 100 | 15 + _____ = 20 | _____ + 75 = 80 | 11 + _____ = 20 |
| _____ + 53 = 60 | 42 + _____ = 50 | _____ + 17 = 20 | 39 + _____ = 40 |
| _____ + 32 = 40 | 47 + _____ = 50 | _____ + 97 = 100 | 89 + _____ = 90 |
| _____ + 81 = 90 | 51 + _____ = 60 | _____ + 74 = 80 | 66 + _____ = 70 |
| _____ + 67 = 70 | 2 + _____ = 10 | _____ + 1 = 10 | 7 + _____ = 10 |
| _____ + 43 = 50 | 22 + _____ = 30 | _____ + 14 = 20 | 67 + _____ = 70 |
| _____ + 12 = 20 | 11 + _____ = 20 | _____ + 17 = 20 | 37 + _____ = 40 |
| _____ + 96 = 100 | 36 + _____ = 40 | _____ + 76 = 80 | 49 + _____ = 50 |
| _____ + 5 = 10 | 89 + _____ = 90 | _____ + 85 = 90 | 7 + _____ = 10 |
| _____ + 29 = 30 | 75 + _____ = 80 | _____ + 82 = 90 | 26 + _____ = 30 |
| _____ + 78 = 80 | 66 + _____ = 70 | _____ + 1 = 10 | 86 + _____ = 90 |
| _____ + 23 = 30 | 9 + _____ = 10 | _____ + 68 = 70 | 99 + _____ = 100 |
| _____ + 57 = 60 | 72 + _____ = 80 | _____ + 15 = 20 | 74 + _____ = 80 |
| _____ + 95 = 100 | 31 + _____ = 40 | _____ + 18 = 20 | 22 + _____ = 30 |
| _____ + 73 = 80 | 41 + _____ = 50 | _____ + 97 = 100 | 77 + _____ = 80 |
| _____ + 65 = 70 | 53 + _____ = 60 | _____ + 98 = 100 | 69 + _____ = 70 |
| _____ + 28 = 30 | 56 + _____ = 60 | _____ + 45 = 50 | 43 + _____ = 50 |
| _____ + 55 = 60 | 35 + _____ = 40 | _____ + 48 = 50 | 46 + _____ = 50 |



Remplir le blanc pour résoudre chaque problème.

$\underline{8} + 52 = 60$

$54 + \underline{6} = 60$

$\underline{8} + 62 = 70$

$92 + \underline{8} = 100$

$\underline{6} + 44 = 50$

$35 + \underline{5} = 40$

$\underline{9} + 91 = 100$

$36 + \underline{4} = 40$

$\underline{6} + 84 = 90$

$83 + \underline{7} = 90$

$\underline{4} + 56 = 60$

$48 + \underline{2} = 50$

$\underline{4} + 16 = 20$

$55 + \underline{5} = 60$

$\underline{9} + 61 = 70$

$38 + \underline{2} = 40$

$\underline{9} + 41 = 50$

$4 + \underline{6} = 10$

$\underline{2} + 58 = 60$

$12 + \underline{8} = 20$

$\underline{2} + 68 = 70$

$76 + \underline{4} = 80$

$\underline{1} + 69 = 70$

$6 + \underline{4} = 10$

$\underline{1} + 79 = 80$

$88 + \underline{2} = 90$

$\underline{1} + 49 = 50$

$28 + \underline{2} = 30$

$\underline{1} + 99 = 100$

$15 + \underline{5} = 20$

$\underline{5} + 75 = 80$

$11 + \underline{9} = 20$

$\underline{7} + 53 = 60$

$42 + \underline{8} = 50$

$\underline{3} + 17 = 20$

$39 + \underline{1} = 40$

$\underline{8} + 32 = 40$

$47 + \underline{3} = 50$

$\underline{3} + 97 = 100$

$89 + \underline{1} = 90$

$\underline{9} + 81 = 90$

$51 + \underline{9} = 60$

$\underline{6} + 74 = 80$

$66 + \underline{4} = 70$

$\underline{3} + 67 = 70$

$2 + \underline{8} = 10$

$\underline{9} + 1 = 10$

$7 + \underline{3} = 10$

$\underline{7} + 43 = 50$

$22 + \underline{8} = 30$

$\underline{6} + 14 = 20$

$67 + \underline{3} = 70$

$\underline{8} + 12 = 20$

$11 + \underline{9} = 20$

$\underline{3} + 17 = 20$

$37 + \underline{3} = 40$

$\underline{4} + 96 = 100$

$36 + \underline{4} = 40$

$\underline{4} + 76 = 80$

$49 + \underline{1} = 50$

$\underline{5} + 5 = 10$

$89 + \underline{1} = 90$

$\underline{5} + 85 = 90$

$7 + \underline{3} = 10$

$\underline{1} + 29 = 30$

$75 + \underline{5} = 80$

$\underline{8} + 82 = 90$

$26 + \underline{4} = 30$

$\underline{2} + 78 = 80$

$66 + \underline{4} = 70$

$\underline{9} + 1 = 10$

$86 + \underline{4} = 90$

$\underline{7} + 23 = 30$

$9 + \underline{1} = 10$

$\underline{2} + 68 = 70$

$99 + \underline{1} = 100$

$\underline{3} + 57 = 60$

$72 + \underline{8} = 80$

$\underline{5} + 15 = 20$

$74 + \underline{6} = 80$

$\underline{5} + 95 = 100$

$31 + \underline{9} = 40$

$\underline{2} + 18 = 20$

$22 + \underline{8} = 30$

$\underline{7} + 73 = 80$

$41 + \underline{9} = 50$

$\underline{3} + 97 = 100$

$77 + \underline{3} = 80$

$\underline{5} + 65 = 70$

$53 + \underline{7} = 60$

$\underline{2} + 98 = 100$

$69 + \underline{1} = 70$

$\underline{2} + 28 = 30$

$56 + \underline{4} = 60$

$\underline{5} + 45 = 50$

$43 + \underline{7} = 50$

$\underline{5} + 55 = 60$

$35 + \underline{5} = 40$

$\underline{2} + 48 = 50$

$46 + \underline{4} = 50$