



Remplir le blanc pour résoudre chaque problème.

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|------------------|------------------|------------------|------------------|
| _____ + 99 = 100 | 57 + _____ = 60 | _____ + 58 = 60 | 43 + _____ = 50 |
| _____ + 48 = 50 | 67 + _____ = 70 | _____ + 96 = 100 | 37 + _____ = 40 |
| _____ + 23 = 30 | 74 + _____ = 80 | _____ + 69 = 70 | 14 + _____ = 20 |
| _____ + 16 = 20 | 88 + _____ = 90 | _____ + 4 = 10 | 28 + _____ = 30 |
| _____ + 89 = 90 | 61 + _____ = 70 | _____ + 49 = 50 | 21 + _____ = 30 |
| _____ + 55 = 60 | 97 + _____ = 100 | _____ + 19 = 20 | 59 + _____ = 60 |
| _____ + 22 = 30 | 1 + _____ = 10 | _____ + 3 = 10 | 82 + _____ = 90 |
| _____ + 34 = 40 | 51 + _____ = 60 | _____ + 71 = 80 | 17 + _____ = 20 |
| _____ + 85 = 90 | 75 + _____ = 80 | _____ + 12 = 20 | 98 + _____ = 100 |
| _____ + 95 = 100 | 93 + _____ = 100 | _____ + 47 = 50 | 52 + _____ = 60 |
| _____ + 2 = 10 | 9 + _____ = 10 | _____ + 18 = 20 | 79 + _____ = 80 |
| _____ + 81 = 90 | 64 + _____ = 70 | _____ + 73 = 80 | 76 + _____ = 80 |
| _____ + 41 = 50 | 36 + _____ = 40 | _____ + 26 = 30 | 57 + _____ = 60 |
| _____ + 73 = 80 | 7 + _____ = 10 | _____ + 8 = 10 | 27 + _____ = 30 |
| _____ + 52 = 60 | 79 + _____ = 80 | _____ + 78 = 80 | 2 + _____ = 10 |
| _____ + 13 = 20 | 54 + _____ = 60 | _____ + 97 = 100 | 82 + _____ = 90 |
| _____ + 53 = 60 | 12 + _____ = 20 | _____ + 74 = 80 | 61 + _____ = 70 |
| _____ + 48 = 50 | 95 + _____ = 100 | _____ + 84 = 90 | 92 + _____ = 100 |
| _____ + 51 = 60 | 63 + _____ = 70 | _____ + 11 = 20 | 46 + _____ = 50 |
| _____ + 3 = 10 | 16 + _____ = 20 | _____ + 5 = 10 | 1 + _____ = 10 |
| _____ + 85 = 90 | 39 + _____ = 40 | _____ + 98 = 100 | 55 + _____ = 60 |
| _____ + 34 = 40 | 28 + _____ = 30 | _____ + 35 = 40 | 18 + _____ = 20 |
| _____ + 24 = 30 | 69 + _____ = 70 | _____ + 23 = 30 | 32 + _____ = 40 |
| _____ + 77 = 80 | 68 + _____ = 70 | _____ + 99 = 100 | 93 + _____ = 100 |
| _____ + 38 = 40 | 66 + _____ = 70 | _____ + 86 = 90 | 41 + _____ = 50 |



Remplir le blanc pour résoudre chaque problème.

$\underline{1} + 99 = 100$

$57 + \underline{3} = 60$

$\underline{2} + 58 = 60$

$43 + \underline{7} = 50$

$\underline{2} + 48 = 50$

$67 + \underline{3} = 70$

$\underline{4} + 96 = 100$

$37 + \underline{3} = 40$

$\underline{7} + 23 = 30$

$74 + \underline{6} = 80$

$\underline{1} + 69 = 70$

$14 + \underline{6} = 20$

$\underline{4} + 16 = 20$

$88 + \underline{2} = 90$

$\underline{6} + 4 = 10$

$28 + \underline{2} = 30$

$\underline{1} + 89 = 90$

$61 + \underline{9} = 70$

$\underline{1} + 49 = 50$

$21 + \underline{9} = 30$

$\underline{5} + 55 = 60$

$97 + \underline{3} = 100$

$\underline{1} + 19 = 20$

$59 + \underline{1} = 60$

$\underline{8} + 22 = 30$

$1 + \underline{9} = 10$

$\underline{7} + 3 = 10$

$82 + \underline{8} = 90$

$\underline{6} + 34 = 40$

$51 + \underline{9} = 60$

$\underline{9} + 71 = 80$

$17 + \underline{3} = 20$

$\underline{5} + 85 = 90$

$75 + \underline{5} = 80$

$\underline{8} + 12 = 20$

$98 + \underline{2} = 100$

$\underline{5} + 95 = 100$

$93 + \underline{7} = 100$

$\underline{3} + 47 = 50$

$52 + \underline{8} = 60$

$\underline{8} + 2 = 10$

$9 + \underline{1} = 10$

$\underline{2} + 18 = 20$

$79 + \underline{1} = 80$

$\underline{9} + 81 = 90$

$64 + \underline{6} = 70$

$\underline{7} + 73 = 80$

$76 + \underline{4} = 80$

$\underline{9} + 41 = 50$

$36 + \underline{4} = 40$

$\underline{4} + 26 = 30$

$57 + \underline{3} = 60$

$\underline{7} + 73 = 80$

$7 + \underline{3} = 10$

$\underline{2} + 8 = 10$

$27 + \underline{3} = 30$

$\underline{8} + 52 = 60$

$79 + \underline{1} = 80$

$\underline{2} + 78 = 80$

$2 + \underline{8} = 10$

$\underline{7} + 13 = 20$

$54 + \underline{6} = 60$

$\underline{3} + 97 = 100$

$82 + \underline{8} = 90$

$\underline{7} + 53 = 60$

$12 + \underline{8} = 20$

$\underline{6} + 74 = 80$

$61 + \underline{9} = 70$

$\underline{2} + 48 = 50$

$95 + \underline{5} = 100$

$\underline{6} + 84 = 90$

$92 + \underline{8} = 100$

$\underline{9} + 51 = 60$

$63 + \underline{7} = 70$

$\underline{9} + 11 = 20$

$46 + \underline{4} = 50$

$\underline{7} + 3 = 10$

$16 + \underline{4} = 20$

$\underline{5} + 5 = 10$

$1 + \underline{9} = 10$

$\underline{5} + 85 = 90$

$39 + \underline{1} = 40$

$\underline{2} + 98 = 100$

$55 + \underline{5} = 60$

$\underline{6} + 34 = 40$

$28 + \underline{2} = 30$

$\underline{5} + 35 = 40$

$18 + \underline{2} = 20$

$\underline{6} + 24 = 30$

$69 + \underline{1} = 70$

$\underline{7} + 23 = 30$

$32 + \underline{8} = 40$

$\underline{3} + 77 = 80$

$68 + \underline{2} = 70$

$\underline{1} + 99 = 100$

$93 + \underline{7} = 100$

$\underline{2} + 38 = 40$

$66 + \underline{4} = 70$

$\underline{4} + 86 = 90$

$41 + \underline{9} = 50$