



Remplir le blanc pour résoudre chaque problème.

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|-----------------|------------------|------------------|------------------|
| _____ + 73 = 80 | 99 + _____ = 100 | _____ + 24 = 30 | 15 + _____ = 20 |
| _____ + 72 = 80 | 32 + _____ = 40 | _____ + 62 = 70 | 86 + _____ = 90 |
| _____ + 34 = 40 | 39 + _____ = 40 | _____ + 3 = 10 | 13 + _____ = 20 |
| _____ + 53 = 60 | 38 + _____ = 40 | _____ + 49 = 50 | 47 + _____ = 50 |
| _____ + 6 = 10 | 84 + _____ = 90 | _____ + 29 = 30 | 11 + _____ = 20 |
| _____ + 31 = 40 | 87 + _____ = 90 | _____ + 1 = 10 | 98 + _____ = 100 |
| _____ + 4 = 10 | 65 + _____ = 70 | _____ + 43 = 50 | 48 + _____ = 50 |
| _____ + 85 = 90 | 55 + _____ = 60 | _____ + 79 = 80 | 75 + _____ = 80 |
| _____ + 44 = 50 | 33 + _____ = 40 | _____ + 51 = 60 | 36 + _____ = 40 |
| _____ + 17 = 20 | 7 + _____ = 10 | _____ + 16 = 20 | 89 + _____ = 90 |
| _____ + 41 = 50 | 83 + _____ = 90 | _____ + 93 = 100 | 52 + _____ = 60 |
| _____ + 69 = 70 | 78 + _____ = 80 | _____ + 28 = 30 | 2 + _____ = 10 |
| _____ + 35 = 40 | 96 + _____ = 100 | _____ + 72 = 80 | 37 + _____ = 40 |
| _____ + 66 = 70 | 21 + _____ = 30 | _____ + 93 = 100 | 53 + _____ = 60 |
| _____ + 33 = 40 | 89 + _____ = 90 | _____ + 15 = 20 | 8 + _____ = 10 |
| _____ + 34 = 40 | 77 + _____ = 80 | _____ + 4 = 10 | 19 + _____ = 20 |
| _____ + 6 = 10 | 62 + _____ = 70 | _____ + 22 = 30 | 39 + _____ = 40 |
| _____ + 7 = 10 | 86 + _____ = 90 | _____ + 63 = 70 | 94 + _____ = 100 |
| _____ + 17 = 20 | 29 + _____ = 30 | _____ + 41 = 50 | 51 + _____ = 60 |
| _____ + 78 = 80 | 43 + _____ = 50 | _____ + 11 = 20 | 45 + _____ = 50 |
| _____ + 1 = 10 | 58 + _____ = 60 | _____ + 14 = 20 | 26 + _____ = 30 |
| _____ + 69 = 70 | 48 + _____ = 50 | _____ + 16 = 20 | 84 + _____ = 90 |
| _____ + 36 = 40 | 67 + _____ = 70 | _____ + 42 = 50 | 2 + _____ = 10 |
| _____ + 13 = 20 | 27 + _____ = 30 | _____ + 31 = 40 | 38 + _____ = 40 |
| _____ + 55 = 60 | 64 + _____ = 70 | _____ + 91 = 100 | 56 + _____ = 60 |



Remplir le blanc pour résoudre chaque problème.

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|--------------------|---------------------|---------------------|---------------------|
| <u>7</u> + 73 = 80 | 99 + <u>1</u> = 100 | <u>6</u> + 24 = 30 | 15 + <u>5</u> = 20 |
| <u>8</u> + 72 = 80 | 32 + <u>8</u> = 40 | <u>8</u> + 62 = 70 | 86 + <u>4</u> = 90 |
| <u>6</u> + 34 = 40 | 39 + <u>1</u> = 40 | <u>7</u> + 3 = 10 | 13 + <u>7</u> = 20 |
| <u>7</u> + 53 = 60 | 38 + <u>2</u> = 40 | <u>1</u> + 49 = 50 | 47 + <u>3</u> = 50 |
| <u>4</u> + 6 = 10 | 84 + <u>6</u> = 90 | <u>1</u> + 29 = 30 | 11 + <u>9</u> = 20 |
| <u>9</u> + 31 = 40 | 87 + <u>3</u> = 90 | <u>9</u> + 1 = 10 | 98 + <u>2</u> = 100 |
| <u>6</u> + 4 = 10 | 65 + <u>5</u> = 70 | <u>7</u> + 43 = 50 | 48 + <u>2</u> = 50 |
| <u>5</u> + 85 = 90 | 55 + <u>5</u> = 60 | <u>1</u> + 79 = 80 | 75 + <u>5</u> = 80 |
| <u>6</u> + 44 = 50 | 33 + <u>7</u> = 40 | <u>9</u> + 51 = 60 | 36 + <u>4</u> = 40 |
| <u>3</u> + 17 = 20 | 7 + <u>3</u> = 10 | <u>4</u> + 16 = 20 | 89 + <u>1</u> = 90 |
| <u>9</u> + 41 = 50 | 83 + <u>7</u> = 90 | <u>7</u> + 93 = 100 | 52 + <u>8</u> = 60 |
| <u>1</u> + 69 = 70 | 78 + <u>2</u> = 80 | <u>2</u> + 28 = 30 | 2 + <u>8</u> = 10 |
| <u>5</u> + 35 = 40 | 96 + <u>4</u> = 100 | <u>8</u> + 72 = 80 | 37 + <u>3</u> = 40 |
| <u>4</u> + 66 = 70 | 21 + <u>9</u> = 30 | <u>7</u> + 93 = 100 | 53 + <u>7</u> = 60 |
| <u>7</u> + 33 = 40 | 89 + <u>1</u> = 90 | <u>5</u> + 15 = 20 | 8 + <u>2</u> = 10 |
| <u>6</u> + 34 = 40 | 77 + <u>3</u> = 80 | <u>6</u> + 4 = 10 | 19 + <u>1</u> = 20 |
| <u>4</u> + 6 = 10 | 62 + <u>8</u> = 70 | <u>8</u> + 22 = 30 | 39 + <u>1</u> = 40 |
| <u>3</u> + 7 = 10 | 86 + <u>4</u> = 90 | <u>7</u> + 63 = 70 | 94 + <u>6</u> = 100 |
| <u>3</u> + 17 = 20 | 29 + <u>1</u> = 30 | <u>9</u> + 41 = 50 | 51 + <u>9</u> = 60 |
| <u>2</u> + 78 = 80 | 43 + <u>7</u> = 50 | <u>9</u> + 11 = 20 | 45 + <u>5</u> = 50 |
| <u>9</u> + 1 = 10 | 58 + <u>2</u> = 60 | <u>6</u> + 14 = 20 | 26 + <u>4</u> = 30 |
| <u>1</u> + 69 = 70 | 48 + <u>2</u> = 50 | <u>4</u> + 16 = 20 | 84 + <u>6</u> = 90 |
| <u>4</u> + 36 = 40 | 67 + <u>3</u> = 70 | <u>8</u> + 42 = 50 | 2 + <u>8</u> = 10 |
| <u>7</u> + 13 = 20 | 27 + <u>3</u> = 30 | <u>9</u> + 31 = 40 | 38 + <u>2</u> = 40 |
| <u>5</u> + 55 = 60 | 64 + <u>6</u> = 70 | <u>9</u> + 91 = 100 | 56 + <u>4</u> = 60 |